



## CV REBUILD KITS



*Providing you with the most complete driveline coverage in the ATV & UTV Aftermarket.*

*MotorMasterPowersports.com*



Providing the most complete driveline coverage in the ATV & UTV aftermarket

### UNIVERSAL JOINTS

Motor Master Powersports provides the most extensive U-Joint coverage in the ATV and UTV market! With almost 30 different U-Joint kits available it's very likely we have the U-Joint you need for your Artic Cat, Can-Am Bombardier, Honda, Japanese Mini trucks, Kawasaki, Kubota, Polaris, Suzuki, Yamaha and More...



### C.V. BOOT KITS

Protect Your Investment with DURA-BOOT!

Motor Master Powersports boot kits only use Dura-Boots, the CV boot that's made in the USA. Dura-boots are made with material specially formulated to withstand the most severe trail and temperature conditions. Dura-boots are super-durable, super long lasting and offer the best protection in the industry!



### C.V. JOINT KITS

Motor Master Powersports has a huge selection of replacement outboard and inboard CV joints. Don't feel you need to spend extra money on a half shaft or complete axle assembly? Replacing the CV joint could be the best option to quickly get you back on the trail. Our CV joints are designed to fit your OEM. axle bars and meet or exceed OEM quality.



### C.V. REBUILD KITS

Motor Master Powersports Rebuild Kits give you the capability to repair OEM CV joints. Have a hard to find application? Rebuilding CV joints is a great option, designed to allow you to retain the original outboard or inboard housings and rebuild the inner components, you'll save time and money and get back on the trail!



### C.V. HALF-SHAFTS

Motor Master Powersports Half-Shafts meet or exceed OEM quality using fully assembled outboard CV joints installed on high strength axle bars with the MMPS Dura-Boot for maximum protection against all conditions! The most common axle failure is a bar breaking or outboard (wheel) joint failure so it only makes sense to reuse the good parts that you can from your original axles... Half-Shafts require you to remove the undamaged inboard CV joint from your OEM axle and install it on the MMPS half shaft, with the new boot and grease that is included. This will insure you will spend more time on the trail and not the trailer...



### COMPLETE C.V. AXLES

Motor Master Powersports Complete Axle Assemblies are built to meet or exceed OEM quality. We use fully assembled outboard and inboard joints installed on a high strength axle bar using the MMPS Dura-Boot for maximum protection against all conditions! Don't mess with the rest... With our accurate cataloging and technical experts always on hand to answer your questions or concerns you can buy with confidence, knowing that you're going to get the axle you need to get you on the trail in a hurry. MMPS carries a huge inventory of all the components required to build all the axle shafts we offer to assure that when you need it... We will have it!!



## MINOTAUR SUPER DUTY AXLES



OEM axles were not designed to continually operate at the severe angles created by suspension lifts. Throw in the strain of turning big wheels with big power and it's a recipe for axle breaking disasters. Minotaur Axles handle these conditions with ease, and can accommodate a variety of lifts from 2"-10" and up to 40 degree angles.



# Master The Market - Contact Us Today

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Make & Model	Description	Outboard Kit	Inboard Kit
<b>ARCTIC CAT</b>			
<b>250 (Front Axles)</b>			
2005-02	4X4- (Front Axles) . . . . .	<b>ARC604</b>	<b>ARC605</b>
2001	4X4- 18 Teeth on Bar- (Front Axles) . . . . .	<b>ARC602</b>	<b>ARC603</b>
	4X4- 19 Teeth on Bar- (Front Axles) . . . . .	<b>ARC604</b>	<b>ARC605</b>
<b>250 (Rear Axles)</b>			
2005-02	All- (Rear Axles) . . . . .	<b>ARC604</b>	<b>ARC605</b>
2001	All- 18 Teeth on Bar- (Rear Axles) . . . . .	<b>ARC602</b>	<b>ARC603</b>
	All- 19 Teeth on Bar- (Rear Axles) . . . . .	<b>ARC604</b>	<b>ARC605</b>
2000-99	2X4- (Rear Axles) . . . . .	<b>ARC602</b>	<b>ARC603</b>
<b>300 (Front Axles)</b>			
2005-02	4X4- (Front Axles) . . . . .	<b>ARC604</b>	<b>ARC605</b>
2001	4X4- 18 Teeth on Bar- (Front Axles) . . . . .	<b>ARC602</b>	<b>ARC603</b>
	4X4- 19 Teeth on Bar- (Front Axles) . . . . .	<b>ARC604</b>	<b>ARC605</b>
2000-98	4X4- (Front Axles) . . . . .	<b>ARC602</b>	<b>ARC603</b>
<b>300 (Rear Axles)</b>			
2005-02	All- (Rear Axles) . . . . .	<b>ARC604</b>	<b>ARC605</b>
2001	All- 18 Teeth on Bar- (Rear Axles) . . . . .	<b>ARC602</b>	<b>ARC603</b>
	All- 19 Teeth on Bar- (Rear Axles) . . . . .	<b>ARC604</b>	<b>ARC605</b>
2000-98	All- (Rear Axles) . . . . .	<b>ARC602</b>	<b>ARC603</b>
<b>375</b>			
2002	4X4- (Front Axles) . . . . .	<b>ARC604</b>	<b>ARC605</b>
<b>400 (Front Axles)</b>			
2008-02	4X4- (Front Axles) . . . . .	<b>ARC604</b>	<b>ARC605</b>
2001	4X4- 18 Teeth on Bar- (Front Axles) . . . . .	<b>ARC602</b>	<b>ARC603</b>
	4X4- 19 Teeth on Bar- (Front Axles) . . . . .	<b>ARC604</b>	<b>ARC605</b>
2000-98	4X4- (Front Axles) . . . . .	<b>ARC602</b>	<b>ARC603</b>
<b>400 (Rear Axles)</b>			
2008-02	All- (Rear Axles) . . . . .	<b>ARC604</b>	<b>ARC605</b>
<b>454</b>			
1998	4X4- From #13001- (Front Axles) . . . . .	<b>ARC602</b>	<b>ARC603</b>
	4X4- To #13000- (Front Axles) . . . . .	<b>ARC600</b>	<b>ARC601</b>
1997-96	4X4- (Front Axles) . . . . .	<b>ARC600</b>	<b>ARC601</b>



Make & Model	Description	Outboard Kit	Inboard Kit
<b>ARCTIC CAT (cont.)</b>			
<b>500 (Front Axles)</b>			
2008-02	4X4- (Front Axles).....	ARC604	ARC605
2001	4X4- 18 Teeth on Bar- (Front Axles).....	ARC602	ARC603
	4X4- 19 Teeth on Bar- (Front Axles).....	ARC604	ARC605
2000-98	4X4- (Front Axles).....	ARC602	ARC603
<b>500 (Rear Axles)</b>			
2008-03	All- (Rear Axles).....	ARC604	ARC605
<b>550 (Front Axles)</b>			
2010-09	4X4- (Front Axles).....	ARC609	ARC605
<b>550 (Rear Axles)</b>			
2010-09	All- (Rear Axles).....	ARC609	N/A <sup>(1)</sup>
<b>650 (Front Axles)</b>			
2008-04	4X4- (Front Axles).....	ARC604	ARC605
<b>650 (Rear Axles)</b>			
2008-04	4X4- (Rear Axles).....	ARC604	ARC605
<b>700 (Front Axles)</b>			
2008-07	4X4- (Front Axles).....	ARC604	ARC605
<b>700 (Rear Axles)</b>			
2008-07	4X4- (Rear Axles).....	ARC604	ARC605
<b>MUDPRO 1000 (Front Axles)</b>			
<b>PROWLER 1000 (Front Axles)</b>			
2015-11	4X4- (Front Axles).....	ARC607	ARC607
2010-09	4X4- (Front Axles).....	ARC609	ARC605
<b>PROWLER 1000 (Rear Axles)</b>			
2016-15	4X4- (Rear Axles).....	ARC608	ARC608
<b>TRV 1000 (Front Axles)</b>			
2016-15	4X4- (Front Axles).....	ARC608	ARC608
2010-09	4X4- (Front Axles).....	ARC609	ARC609

<sup>(1)</sup> Limited information - Call sales at 815-967-1444 for availability



Make & Model	Description	Outboard Kit	Inboard Kit
<b>ARCTIC CAT (cont.)</b>			
<b>TRV 1000 (Rear Axles)</b>			
2016-15	4X4- (Rear Axles).....	ARC608	ARC608
<b>WILDCAT 1000 (Front Axles)</b>			
2016-12	4X4- (Front Axles).....	ARC608	ARC608
<b>WILDCAT 1000 (Rear Axles)</b>			
2016-12	4X4- (Rear Axles).....	ARC608	ARC608
<b>BOBCAT</b>			
<b>2200</b>			
2010-08	4X4 - Diesel - (Front Axles).....	BOB902	BOB901
	4X4 - Gas - (Front Axles).....	BOB900	
2007	4X4 - Diesel - (Front Axles).....	BOB902	BOB901
	4X4 - Gas - After 2/1/07 - (Front Axles).....	BOB900	
	4X4 - Gas - Before 1/31/07 - (Front Axles).....	BOB902	
2006-04	4X4 - Diesel - (Front Axles).....	BOB902	BOB901
	4X4 - Gas - (Front Axles).....	BOB902	
<b>2300</b>			
2010-08	4X4 - (Front Axles).....	BOB900	
2007	4X4 - After 2/1/07 - (Front Axles).....	BOB900	
	4X4 - Before 1/31/07 - (Front Axles).....	BOB902	
2006	4X4 - (Front Axles).....	BOB902	
<b>CAN-AM (Bombardier)</b>			
<b>COMMANDER 800 (Front Axles)</b>			
2015	4X4 - (Front Axles).....	BOM813	BOM814
2014-13	4X4 - (Front Axles).....	BOM817	BOM818
2012-11	4X4 - (Front Axles).....	BOM812	BOM808
<b>COMMANDER 800 (Rear Axles)</b>			
2015-13	4X4 - (Rear Axles).....	BOM815	BOM816
2012-11	4X4 - (Rear Axles).....	BOM810	BOM811
<b>COMMANDER 1000 (Front Axles)</b>			
2015	4X4 - (Front Axles).....	BOM813	BOM814
2014-13	4X4 - (Front Axles).....	BOM817	BOM818
2012-11	4X4 - (Front Axles).....	BOM812	BOM808



Make & Model	Description	Outboard Kit	Inboard Kit
<b>CAN-AM (Bombardier) (cont.)</b>			
<b>COMMANDER 1000 (Rear Axles)</b>			
2015-13	4X4 - (Rear Axles).....	<b>BOM815</b>	<b>BOM816</b>
2012-11	4X4 - (Rear Axles).....	<b>BOM810</b>	<b>BOM811</b>
<b>COMMANDER (Electric 9Kw) (Front Axles)</b>			
2014	4X4 - (Rear Axles).....	<b>N/A</b> <sup>(8)</sup>	<b>N/A</b> <sup>(8)</sup>
<b>COMMANDER (Electric 9Kw) (Rear Axles)</b>			
2014	4X4 - (Front Axles).....	<b>N/A</b> <sup>(8)</sup>	<b>N/A</b> <sup>(8)</sup>
<b>GOLF CAR (Made In Canada)</b>			
1998-97		<b>BOM800</b>	<b>N/A</b> <sup>(1)</sup>
<b>MAVERICK 1000 (Front Axles)</b>			
2015-14	4X4 - <b>Exc. X MR</b> (Mud Riding Specialist) - (Front Axles).....	<b>BOM813</b>	<b>BOM814</b>
	4X4 - X MR (Mud Riding Specialist) - (Front Axles).....	<b>N/A</b> <sup>(8)</sup>	<b>BOM818</b>
2013	4X4 - (Front Axles).....	<b>BOM813</b>	<b>BOM814</b>
<b>MAVERICK 1000 (Rear Axles)</b>			
2015-13	4X4 - (Rear Axles).....	<b>BOM815</b>	<b>BOM816</b>
<b>OUTLANDER 330 (Front Axles)</b>			
2005-04	4X4 - (Front Axles).....	<b>BOM800</b>	<b>BOM801</b>
<b>OUTLANDER 330 (Rear Axles)</b>			
2005-04	All- (Rear Axles).....	<b>BOM804</b>	<b>BOM805</b>
<b>OUTLANDER 400 (Front Axles)</b>			
2008-07	4X4- (Front Axles).....	<b>BOM802</b>	<b>BOM808</b>
2006	4X4- (Front Axles).....	<b>BOM802</b>	<b>BOM803</b>
2005-03	4X4- (Front Axles).....	<b>BOM800</b>	<b>BOM801</b>
<b>OUTLANDER 400 (Rear Axles)</b>			
2008-03	All- (Rear Axles).....	<b>BOM804</b>	<b>BOM805</b>
<b>OUTLANDER 450 (Front Axles)</b>			
2015	4X4- (Front Axles).....	<b>BOM820</b>	<b>BOM809</b>
<b>OUTLANDER 450 (Rear Axles)</b>			

<sup>(1)</sup> Limited information - Call sales at 815-967-1444 for availability

<sup>(8)</sup> New Number - Developing components may restrict availability



Make & Model	Description	Outboard Kit	Inboard Kit
<b>CAN-AM (Bombardier) (cont.)</b>			
<b>OUTLANDER 500 (Front Axles)</b>			
2015	4X4- (Front Axles).....	<b>BOM820</b>	<b>BOM809</b>
2008-07	4X4- (Front Axles).....	<b>BOM802</b>	<b>BOM808</b>
<b>OUTLANDER 500 (Rear Axles)</b>			
2014-13	4X4- (Rear Axles).....	<b>BOM815</b>	<b>BOM816</b>
	4X4- (Rear Axles).....	<b>BOM815</b>	<b>BOM816</b>
2012-08	4X4- (Rear Axles).....	<b>BOM810</b>	<b>N/A <sup>(1)</sup></b>
2007	4X4- (Rear Axles).....	<b>BOM806</b>	<b>BOM807</b>
<b>OUTLANDER 650 (Front Axles)</b>			
2008-07	4X4- (Front Axles).....	<b>BOM802</b>	<b>BOM808</b>
2006	4X4- (Front Axles).....	<b>BOM802</b>	<b>BOM803</b>
<b>OUTLANDER 650 (Rear Axles)</b>			
2012-08	4X4- (Rear Axles).....	<b>BOM810</b>	<b>N/A <sup>(1)</sup></b>
2007-06	4X4- (Rear Axles).....	<b>BOM806</b>	<b>BOM807</b>
<b>OUTLANDER 800 (Front Axles)</b>			
2008-07	4X4- (Front Axles).....	<b>BOM802</b>	<b>BOM808</b>
2006	4X4- (Front Axles).....	<b>BOM802</b>	<b>BOM803</b>
<b>OUTLANDER 800 (Rear Axles)</b>			
2012-08	4X4- (Rear Axles).....	<b>BOM810</b>	<b>N/A <sup>(1)</sup></b>
2007-06	4X4- (Rear Axles).....	<b>BOM806</b>	<b>BOM807</b>
<b>OUTLANDER 1000 (Front Axles)</b>			
2012	4X4- (Front Axles).....	<b>BOM802</b>	<b>N/A <sup>(1)</sup></b>
<b>OUTLANDER 1000 (Rear Axles)</b>			
2012	4X4- (Rear Axles).....	<b>BOM810</b>	<b>N/A <sup>(1)</sup></b>
<b>QUEST 500</b>			
2004-02	4X4 - (Front Axles).....	<b>BOM800</b>	<b>BOM801</b>
<b>QUEST 650</b>			
2004-02	4X4 - (Front Axles).....	<b>BOM800</b>	<b>BOM801</b>
<b>RENEGADE 500 (Front Axles)</b>			
2015	4X4- (Front Axles).....	<b>BOM820</b>	<b>BOM809</b>
2008	4X4- (Front Axles).....	<b>BOM802</b>	<b>BOM808</b>

<sup>(1)</sup> Limited information - Call sales at 815-967-1444 for availability



Make & Model	Description	Outboard Kit	Inboard Kit
<b>CAN-AM (Bombardier) (cont.)</b>			
<b>RENEGADE 500 (Rear Axles)</b>			
2012-08	4X4- (Rear Axles).....	BOM810	N/A <sup>(1)</sup>
<b>RENEGADE 800 (Front Axles)</b>			
2008-07	4X4- (Front Axles).....	BOM802	BOM808
<b>RENEGADE 800 (Rear Axles)</b>			
2012-08	4X4- (Rear Axles).....	BOM810	N/A <sup>(1)</sup>
2007	4X4- (Rear Axles).....	BOM806	BOM807
<b>RENEGADE 1000 (Front Axles)</b>			
<b>RENEGADE 1000 (Rear Axles)</b>			
2012	4X4- (Rear Axles).....	BOM810	N/A <sup>(1)</sup>
<b>TRAXTER</b>			
2005-99	4X4 - (Front Axles).....	BOM800	BOM801
<b>CARTER BROTHERS</b>			
<b>GTR 250 INTERCEPTOR</b>			
2010-06	Rear Shaft.....	CAR107	N/A
<b>GTR 300 INTERCEPTOR</b>			
2008	Rear Shaft.....	CAR107	N/A
<b>CUB CADET</b>			
<b>VOLUNTEER</b>			
2009-06	4X4 - (Front Axles).....	CUB920	CUB921
<b>E-Z-GO</b>			
<b>ST</b>			
2008-04	4X4 - (Front Axles).....	EZ930	EZ931
<b>GEM (A Chrysler Company)</b>			
<b>e2</b>			
2004-99	FWD.....	BOM800	BOM801
<b>e4</b>			
2004-99	FWD.....	BOM800	BOM801

<sup>(1)</sup> Limited information - Call sales at 815-967-1444 for availability





Make & Model	Description	Outboard Kit	Inboard Kit
<b>GEM (A Chrysler Company) (cont.)</b>			
<b>eS</b>			
2004-99	FWD.....	BOM800	BOM801
<b>eL</b>			
2004-99	FWD.....	BOM800	BOM801
<b>HONDA</b>			
<b>TRX 300 FOURTRAX</b>			
2000-88	4X4.....	HON300	HON302
<b>TRX 350 FOURTRAX</b>			
1987-86	4X4.....	HON300	N/A
<b>TRX 350 RANCHER</b>			
2006	4X4.....	HON300	HON308
2005-00	4X4.....	HON300	HON301
<b>TRX 350D FOREMAN</b>			
1989-87	4X4.....	HON300	N/A
<b>FL 400R (PILOT)</b>			
1990-89	(Rear Axles).....	HON306	HON307
<b>TRX 400 FOREMAN</b>			
2004	4X4.....	N/A <sup>(1)</sup>	N/A <sup>(1)</sup>
2003	4X4.....	HON300	HON301
2002	4X4.....	N/A <sup>(1)</sup>	N/A <sup>(1)</sup>
2001-95	4X4.....	HON300	HON302
<b>TRX 420 RANCHER ES</b>			
2008-07	4X4.....	HON309	HON308
<b>TRX 450 FOREMAN</b>			
2004-98	4X4.....	HON300	HON301
<b>TRX 500 FOREMAN</b>			
2008	4X4.....	HON309	HON308
2007	4X4 - ES W/ Power Steering.....	HON309	HON308
	4X4 - <b>Exc.</b> ES W/ Power Steering.....	HON303	HON308
2006-05	4X4.....	HON303	HON308

<sup>(1)</sup> Limited information - Call sales at 815-967-1444 for availability



Make & Model	Description	Outboard Kit	Inboard Kit
<b>HONDA (cont.)</b>			
<b>TRX 500 RUBICON</b>			
2008	4X4. ....	HON309	HON308
2007-05	4X4. ....	HON303	HON308
2004-01	4X4. ....	HON303	HON301
<b>TRX 650 RINCON (Front Axles)</b>			
2005	4X4. ....	HON303	HON308
2004-03	4X4. ....	HON303	HON301
<b>TRX 650 RINCON (Rear Axles)</b>			
2005-03	4X4. ....	HON304	HON305
<b>TRX 680 RINCON (Front Axles)</b>			
2008	4X4. ....	HON309	HON308
2007-06	4X4. ....	HON303	HON308
<b>TRX 680 RINCON (Rear Axles)</b>			
2008-06	4X4. ....	HON304	HON305
<b>JAPANESE MINI TRUCK</b>			
<b>DAIHATSU HIJET</b>			
2007-94	4X4 - OB Housing Stamped *71 LAC* - (Front Axles) <sup>13</sup> . . . .	MINI984	MINI987
	4X4 - OB Housing Stamped *75 LAC* - (Front Axles) <sup>13</sup> . . . .	MINI991	MINI987
1993-90	4X4. ....	MINI984	MINI994
1989-87	Limited information available while making catalog <sup>(1)</sup> . . . . .	N/A <sup>(1)</sup>	N/A <sup>(1)</sup>
<b>HONDA ACTY</b>			
1998-90	4X4 - HA4 - (Front Axles). . . . .	MINI984	MINI985
	4X4 - HA4 - (Rear Axles). . . . .	MINI989	MINI990
1989-86	4X4 - HA2 - (Front Axles). . . . .	MINI995	MINI983
<b>MAZDA SCRUM</b>			
1992	Limited information available while making catalog <sup>(1)</sup> . . . . .	N/A <sup>(1)</sup>	N/A <sup>(1)</sup>
<b>MITSUBISHI MINI CAB</b>			
2005-99	4X4 - U62T- OB Housing Stamped *75 LAC*- (Front Axles). . . . .	MINI998	MINI999
1998-91	4X4 - U42T- OB Housing Stamped *75 LAC*- (Front Axles). . . . .	MINI982	MINI983
<b>Year Listing Continues</b>			

<sup>(1)</sup> Limited information - Call sales at 815-967-1444 for availability

<sup>13</sup> Outboard CV joint has numbers stamped into the bell to help identify the application.



Make & Model	Description	Outboard Kit	Inboard Kit
<b>JAPANESE MINI TRUCK (cont.)</b>			
<b>MITSUBISHI MINI CAB (cont.)</b>			
1990-87	4X4. ....	MINI995	MINI983
<b>SUZUKI CARRY</b>			
2002	4X4 - OB Housing Stamped *EUJ75* - (Front Axles). ....	MINI997	N/A <sup>(1)</sup>
2001-99	4X4 - OB Housing Stamped *UJ 75* - (Front Axles). ....	MINI988	MINI983
1998-92	4X4 - OB Housing Stamped *UJ 71* - (Front Axles). ....	MINI986	MINI987
1991-88	4X4 - OB Housing Stamped *68 LAC* - (Front Axles). ....	MINI980	MINI981
<b>SUBARU SAMBAR</b>			
1998-90	4X4 - KS4- (Front Axles). ....	MINI992	MINI996
	4X4 - KS4- (Rear Axles). ....	MINI992	MINI993
<b>JOHN DEERE</b>			
<b>BUCK</b>			
2006-04	4X4. ....	JD944	JD945
<b>GATOR XUV (Rear Axles)</b>			
2010-07	4X4 - (Rear Axles). ....	JD942	JD943
<b>KAWASAKI</b>			
<b>BAYOU 300</b>			
2004-89	4WD. ....	KAW700	KAW701
<b>BAYOU 400</b>			
1999-93	4WD. ....	KAW700	KAW701
<b>BRUTE FORCE 650</b>			
2013-10	4WD. ....	KAW716	KAW705
2009-05	4WD. ....	KAW700	KAW705
<b>BRUTE FORCE 650i (Front Axles)</b>			
2013-09	4WD - Front Axles. ....	KAW715	KAW705
2008-06	4WD - Front Axles. ....	KAW706	KAW705
<b>BRUTE FORCE 650i (Rear Axles)</b>			
2013-09	4WD - Rear Axles. ....	KAW709	KAW710
2008-06	4WD - Rear Axles. ....	KAW707	KAW708

<sup>(1)</sup> Limited information - Call sales at 815-967-1444 for availability



Make & Model	Description	Outboard Kit	Inboard Kit
<b>KAWASAKI (cont.)</b>			
<b>BRUTE FORCE 750i (Front Axles)</b>			
2013-12	4WD - Front Axles. ....	KAW715	KAW705
2011-08	4WD - Front Axles. ....	KAW711	KAW712
2007-05	4WD - Front Axles. ....	KAW706	KAW705
<b>BRUTE FORCE 750i (Rear Axles)</b>			
2013-08	4WD - Rear Axles. ....	KAW709	KAW710
2007-05	4WD - Rear Axles. ....	KAW707	KAW708
<b>MULE 610</b>			
2012-10	4WD- 400cc. ....	KAW715	KAW705
2009	4WD- 400cc- from VIN #JK1AFEA1 9B547192. ....	KAW715	KAW705
	4WD- 400cc- to VIN #JK1AFEA1 9B547191. ....	KAW706	KAW702
2008-05	4WD. ....	KAW706	KAW702
<b>MULE 1000 (Rear Axles)</b>			
1988	2WD- 450cc - Rear Axles. ....	N/R <sup>12</sup>	N/A <sup>(1)</sup>
<b>MULE 2010</b>			
1990	4WD- 540cc. ....	N/A <sup>(1)</sup>	N/R <sup>12</sup>
<b>MULE 2510</b>			
2002-00	4WD- 620cc & 950cc Diesel. ....	KAW700	KAW701
1999-93	4WD- 620cc. ....	KAW700	N/R <sup>12</sup>
<b>MULE 3010</b>			
2008-01	4WD- 620cc & 950cc Diesel. ....	KAW700	KAW701
<b>MULE 4010</b>			
2012-09	4WD- 620cc & 950cc Diesel. ....	KAW716	KAW705
<b>PRAIRIE 300</b>			
2002-99	4WD. ....	KAW703	KAW704
<b>PRAIRIE 360</b>			
2013-09	4WD. ....	KAW716	KAW705
2008-06	4WD. ....	KAW700	KAW705
2005-03	4WD. ....	KAW703	KAW704

<sup>(1)</sup> Limited information - Call sales at 815-967-1444 for availability

<sup>12</sup> N/R = Not Required - Application uses a Universal Joint



Make & Model	Description	Outboard Kit	Inboard Kit
<b>KAWASAKI (cont.)</b>			
<b>PRAIRIE 400</b> 2002-97	4WD.....	<b>KAW700</b>	<b>KAW702</b>
<b>PRAIRIE 650</b> 2003-02	4WD.....	<b>KAW703</b>	<b>KAW704</b>
<b>PRAIRIE 700</b> 2006-04	4WD.....	<b>KAW700</b>	<b>KAW705</b>
<b>TERYX 750 (Front Axles)</b>			
2016-14	4X4 - (Front Axles).....	<b>KAW717</b>	<b>KAW718</b>
2013-12	4X4 - <b>Exc.</b> Teryx4 - (Front Axles).....	<b>KAW709</b>	<b>KAW705</b>
2011-10	4X4 - (Front Axles).....	<b>KAW709</b>	<b>KAW705</b>
2009	4X4 - From Serial # 9B500713 - (Front Axles).....	<b>KAW709</b>	<b>KAW705</b>
	4X4 - To Serial # 9B500712 - (Front Axles).....	<b>N/A <sup>(1)</sup></b>	<b>N/A <sup>(1)</sup></b>
2008	4X4 - Front Axles.....	<b>N/A <sup>(1)</sup></b>	<b>N/A <sup>(1)</sup></b>
<b>TERYX 750 (Rear Axles)</b>			
2015-14	4X4 - Rear Axles.....	<b>KAW719</b>	<b>KAW720</b>
2013-12	4X4 - <b>Exc.</b> Teryx4 - (Rear Axles).....	<b>KAW713</b>	<b>KAW714</b>
2011-08	4X4 - Rear Axles.....	<b>KAW713</b>	<b>KAW714</b>
<b>TERYX4 750 (Front Axles)</b>			
2013-12	4X4 - Teryx4 (4 Seater) - (Front Axles).....	<b>KAW717</b>	<b>KAW718</b>
<b>TERYX4 750 (Rear Axles)</b>			
2013-12	4X4 - Teryx4 (4 Seater) - (Rear Axles).....	<b>KAW719</b>	<b>KAW720</b>
<b>TERYX 800 (Front Axles)</b>			
2016-14	4X4 - (Front Axles).....	<b>KAW717</b>	<b>KAW718</b>
<b>TERYX 800 (Rear Axles)</b>			
2015-14	4X4 - Rear Axles.....	<b>KAW719</b>	<b>KAW720</b>
<b>TERYX4 800 (Front Axles)</b>			
2016-14	4X4 - (Front Axles).....	<b>KAW717</b>	<b>KAW718</b>
<b>TERYX4 800 (Rear Axles)</b>			
2015-14	4X4 - Rear Axles.....	<b>KAW719</b>	<b>KAW720</b>

<sup>(1)</sup> Limited information - Call sales at 815-967-1444 for availability



Make & Model	Description	Outboard Kit	Inboard Kit
<b>KUBOTA</b>			
<b>RTV900 (Front Axles)</b>			
2009-04	4X4 - (Front Axles).....	KUB960	KUB961
<b>KYMCO</b>			
<b>MXU 500</b>			
2007-06	4X4.....	SUZ400	SUZ401
<b>POLARIS</b>			
<b>250</b>			
1993	4X4.....	POL501	N/R <sup>12</sup>
	6X6.....	POL501	N/R <sup>12</sup>
1990	4X4.....	POL505	N/R <sup>12</sup>
<b>300</b>			
1996	4X4.....	POL501	N/R <sup>12</sup>
1995	4X4.....	POL500	N/R <sup>12</sup>
1994	4X4.....	POL501	N/R <sup>12</sup>
	6X6.....	POL501	N/R <sup>12</sup>
<b>350L</b>			
1993	4X4.....	POL501	N/R <sup>12</sup>
	6X6.....	POL501	N/R <sup>12</sup>
1990	4X4.....	POL501	N/R <sup>12</sup>
<b>400L</b>			
1995	6X6- W/ BTB OB.....	POL500	N/R <sup>12</sup>
	6X6- W/ USA OB.....	POL501	N/R <sup>12</sup>
1994	4X4.....	POL501	N/R <sup>12</sup>
	6X6.....	POL501	N/R <sup>12</sup>
<b>ATP 330</b>			
2005	4X4.....	POL508	POL509
2004	4X4.....	POL501	N/R <sup>12</sup>
<b>ATP 500 H.O.</b>			
2005	4X4.....	POL508	POL509
2004	4X4.....	POL501	N/R <sup>12</sup>

<sup>12</sup> N/R = Not Required - Application uses a Universal Joint



Make & Model	Description	Outboard Kit	Inboard Kit
<b>POLARIS (cont.)</b>			
<b>ATV Pro 500</b>			
2002	4X4 - PPS (Polaris Professional Series).....	<b>POL511</b>	<b>POL513</b>
<b>BIG BOSS 250</b>			
1992	6X6- W/ BTB OB.....	<b>N/A</b>	<b>N/R<sup>12</sup></b>
	6X6- W/ USA OB.....	<b>POL501</b>	<b>N/R<sup>12</sup></b>
1991	6X6.....	<b>POL501</b>	<b>N/R<sup>12</sup></b>
<b>BIG BOSS 400L</b>			
1997	6X6.....	<b>POL500</b>	<b>N/R<sup>12</sup></b>
<b>BIG BOSS 500</b>			
1999-98	6X6.....	<b>POL500</b>	<b>N/R<sup>12</sup></b>
<b>BRUTUS (Front Axles)</b>			
2015-13	4X4- (Front Axles).....	<b>POL521</b>	<b>POL522</b>
<b>BRUTUS (Rear Axles)</b>			
2015-13	4X4- (Rear Axles).....	<b>POL531</b>	<b>POL532</b>
<b>DIESEL (Front Axles)</b>			
2002-99	4X4- (Front Axles).....	<b>POL500</b>	<b>N/R<sup>12</sup></b>
<b>DIESEL (Rear Axles)</b>			
2002-99	4X4- (Rear Axles).....	<b>POL502</b>	<b>POL503</b>
<b>HAWKEYE 300 (Front Axles)</b>			
2007-06	4X4 - (Front Axles).....	<b>POL515</b>	<b>POL516</b>
<b>HAWKEYE 300 (Rear Axles)</b>			
2011-06	2X4 - (Rear Axles).....	<b>POL515</b>	<b>POL516</b>
2007-06	4X4 - (Rear Axles).....	<b>POL515</b>	<b>POL516</b>
<b>HAWKEYE 325 (Rear Axles)</b>			
2015	2X4 - (Rear Axles).....	<b>POL533</b>	<b>POL534</b>
<b>HAWKEYE 400 (Rear Axles)</b>			
2014-11	2X4 - (Rear Axles).....	<b>POL533</b>	<b>POL534</b>
<b>LUH 500</b>			
2002	6X6.....	<b>POL501</b>	<b>N/R<sup>12</sup></b>

<sup>12</sup> N/R = Not Required - Application uses a Universal Joint



Make & Model	Description	Outboard Kit	Inboard Kit
<b>POLARIS (cont.)</b>			
<b>MAGNUM 325</b>			
2002-01	4X4- <b>Exc.</b> HDS (Visco-Lok).....	POL500	N/R <sup>12</sup>
	4X4- HDS (Visco-Lok).....	POL511	POL513
2000	4X4.....	POL500	N/R <sup>12</sup>
<b>MAGNUM 330</b>			
2006-05	4X4.....	POL508	POL509
2004-03	4X4- <b>Exc.</b> HDS (Visco-Lok).....	POL501	N/R <sup>12</sup>
	4X4- HDS (Visco-Lok).....	POL511	POL513
<b>MAGNUM 425</b>			
1998-97	4X4.....	POL500	N/R <sup>12</sup>
	6X6.....	POL500	N/R <sup>12</sup>
1996-95	4X4- W/ BTB OB.....	POL500	N/R <sup>12</sup>
	4X4- W/ USA OB.....	POL501	N/R <sup>12</sup>
	6X6- W/ BTB OB.....	POL500	N/R <sup>12</sup>
	6X6- W/ USA OB.....	POL501	N/R <sup>12</sup>
<b>MAGNUM 500</b>			
2003	4X4- HDS (Visco-Lok).....	POL511	POL513
2002	2X4- HDS (Visco-Lok).....	POL501	N/R <sup>12</sup>
	4X4- <b>Exc.</b> HDS (Visco-Lok).....	POL501	N/R <sup>12</sup>
	4X4- HDS (Visco-Lok).....	POL511	POL513
2001	4X4- <b>Exc.</b> HDS (Visco-Lok).....	POL500	N/R <sup>12</sup>
	4X4- HDS (Visco-Lok).....	POL511	POL513
2000-99	4X4.....	POL500	N/R <sup>12</sup>
<b>OUTLAW 500 (Rear Axles)</b>			
2007-06	2X4- IRS (Rear Axles).....	POL508	POL514
<b>OUTLAW 525 (Rear Axles)</b>			
2011-07	2X4- IRS (Rear Axles).....	POL508	POL514
<b>PTV (Personal Task Vehicle)</b>			
2002	4X4.....	POL511	POL513
	6X6.....	POL501	N/R <sup>12</sup>

<sup>12</sup> N/R = Not Required - Application uses a Universal Joint





Make & Model	Description	Outboard Kit	Inboard Kit
<b>POLARIS (cont.)</b>			
<b>RANGER</b>			
2004-03	Series 11.....	<b>POL501</b>	<b>N/R<sup>12</sup></b>
2002	Series 10.....	<b>POL501</b>	<b>N/R<sup>12</sup></b>
2001-99	Series 99.....	<b>POL501</b>	<b>N/R<sup>12</sup></b>
<b>RANGER 400 (Front Axles)</b>			
2014-10	4X4 - (Front Axles).....	<b>POL521</b>	<b>POL522</b>
<b>RANGER 400 (Rear Axles)</b>			
2014-10	4X4 - (Rear Axles).....	<b>POL531</b>	<b>POL532</b>
<b>RANGER 500 (Front Axles)</b>			
2013-11	4X4 - (Front Axles).....	<b>POL521</b>	<b>POL522</b>
2010-09	4X4 - (Front Axles).....	<b>POL517</b>	<b>POL518</b>
2008	4X4 - (Front Axles).....	<b>POL521</b>	<b>POL522</b>
2007-06	4X4 - (Front Axles).....	<b>POL508</b>	<b>POL509</b>
2005	4X4 - (Front Axles).....	<b>POL511</b>	<b>POL512</b>
	6X6 - (Front Axles).....	<b>POL501</b>	<b>N/R<sup>12</sup></b>
2004	4X4 - (Front Axles).....	<b>POL501</b>	<b>N/R<sup>12</sup></b>
	6X6 - (Front Axles).....	<b>POL501</b>	<b>N/R<sup>12</sup></b>
<b>RANGER 500 (Rear Axles)</b>			
2013-11	4X4 - (Rear Axles).....	<b>POL531</b>	<b>POL532</b>
2010	4X4 - (Rear Axles).....	<b>POL527</b>	<b>POL528</b>
2009-08	2X4 - (Rear Axles).....	<b>POL527</b>	<b>POL528</b>
	4X4 - (Rear Axles).....	<b>POL527</b>	<b>POL528</b>
2007	2X4 - (Rear Axles).....	<b>POL519</b>	<b>POL520</b>
	4X4 - After 8/26/06 - (Rear Axles).....	<b>POL510</b>	<b>POL520</b>
	4X4 - Before 8/26/06 - (Rear Axles).....	<b>POL519</b>	<b>POL520</b>
2006-05	2X4 - (Rear Axles).....	<b>POL519</b>	<b>POL520</b>
	4X4 - (Rear Axles).....	<b>POL519</b>	<b>POL520</b>
<b>RANGER 570 (Front Axles)</b>			
2016	4X4 - <b>Exc.</b> XP - Full-Size W/54" Wide Bed Box - (Front Axles).....	<b>POL533</b>	<b>POL534</b>
	4X4 - <b>Exc.</b> XP - Mid-Size W/42" Wide Bed Box - (Front Axles).....	<b>POL521</b>	<b>POL522</b>
	4X4 - XP - (Front Axles).....	<b>POL521</b>	<b>POL522</b>
<b>Year Listing Continues</b>			

<sup>12</sup> N/R = Not Required - Application uses a Universal Joint



Make & Model	Description	Outboard Kit	Inboard Kit
<b>POLARIS (cont.)</b>			
<b>RANGER 570 (Front Axles) (cont.)</b>			
2015-14	4X4 - (Front Axles) . . . . .	POL521	POL522
<b>RANGER 570 (Rear Axles)</b>			
2016	4X4 - <b>Exc.</b> XP - (Rear Axles) . . . . .	POL531	POL532
	4X4 - XP - (Rear Axles) . . . . .	POL533	POL534
2015	4X4 - Full-Size W/54" Wide Bed Box - (Rear Axles) . . . . .	POL533	POL534
	4X4 - Mid-Size W/42" Wide Bed Box - (Rear Axles) . . . . .	POL531	POL532
2014	4X4 - (Rear Axles) . . . . .	POL531	POL532
<b>RANGER 700 (Front Axles)</b>			
2009	4X4 - EFI Crew - (Front Axles) . . . . .	POL521	POL522
	4X4 - XP - (Front Axles) . . . . .	POL517	POL518
	6X6 - (Front Axles) . . . . .	POL521	POL522
2008	4X4 - EFI Crew - (Front Axles) . . . . .	POL521	POL522
	4X4 - XP - (Front Axles) . . . . .	POL521	POL522
	6X6 - (Front Axles) . . . . .	POL521	POL522
2007-06	4X4 - XP - (Front Axles) . . . . .	POL508	POL509
	6X6 - (Front Axles) . . . . .	POL508	POL509
2005	4X4 - XP - (Front Axles) . . . . .	POL511	POL512
<b>RANGER 700 (Middle Axles)</b>			
2009-08	6X6 - (Middle Axles) . . . . .	POL527	POL528
2007-06	6X6 - (Middle Axles) . . . . .	POL519	POL520
<b>RANGER 700 (Rear Axles)</b>			
2009-08	4X4 - (Rear Axles) . . . . .	POL527	POL528
2007	4X4 - After 8/26/06 - (Rear Axles) . . . . .	POL510	POL520
	4X4 - Before 8/26/06 - (Rear Axles) . . . . .	POL519	POL520
2006-05	4X4 - (Rear Axles) . . . . .	POL519	POL520
<b>RANGER 800 (Front Axles)</b>			
2016-15	6X6 - (Front Axles) . . . . .	POL529	POL530
2014	4X4 - Full-Size W/54" Wide Bed Box - (Front Axles) . . . . .	POL529	POL530
	4X4 - Mid-Size W/42" Wide Bed Box - (Front Axles) . . . . .	POL521	POL522
	6X6 - (Front Axles) . . . . .	POL529	POL530
2013-11	4X4 - (Front Axles) . . . . .	POL529	POL530
	6X6 - (Front Axles) . . . . .	POL529	POL530
<b>Year Listing Continues</b>			



Make & Model	Description	Outboard Kit	Inboard Kit
<b>POLARIS (cont.)</b>			
<b>RANGER 800 (Front Axles) (cont.)</b>			
2010	4X4 - (Front Axles).....	<b>POL517</b>	<b>POL518</b>
	6X6 - (Front Axles).....	<b>POL517</b>	<b>POL518</b>
<b>RANGER 800 (Middle Axles)</b>			
2016-11	6X6 - (Middle Axles).....	<b>POL533</b>	<b>POL534</b>
2010	6X6 - (Middle Axles).....	<b>POL527</b>	<b>POL528</b>
<b>RANGER 800 (Rear Axles)</b>			
2016-15	6X6 - (Rear Axles).....	<b>POL533</b>	<b>POL534</b>
2014	4X4 - Full-Size W/54" Wide Bed Box - (Rear Axles).....	<b>POL533</b>	<b>POL534</b>
	4X4 - Mid-Size W/42" Wide Bed Box - (Rear Axles).....	<b>POL531</b>	<b>POL532</b>
	6X6 - (Rear Axles).....	<b>POL533</b>	<b>POL534</b>
2013-11	4X4 - (Rear Axles).....	<b>POL533</b>	<b>POL534</b>
	6X6 - (Rear Axles).....	<b>POL533</b>	<b>POL534</b>
2010	4X4 - (Rear Axles).....	<b>POL527</b>	<b>POL528</b>
	6X6 - (Rear Axles).....	<b>POL527</b>	<b>POL528</b>
<b>RANGER 900 (Front Axles)</b>			
2016-15	4X4 - (Front Axles).....	<b>POL521</b>	<b>POL522</b>
2014	4X4 - Diesel <b>Exc.</b> HST - (Front Axles).....	<b>POL529</b>	<b>POL530</b>
	4X4 - Diesel HST - (Front Axles).....	<b>POL521</b>	<b>POL522</b>
	4X4 - Exc Diesel - (Front Axles).....	<b>POL521</b>	<b>POL522</b>
2013	4X4 - Diesel - (Front Axles).....	<b>POL529</b>	<b>POL530</b>
	4X4 - Exc Diesel - (Front Axles).....	<b>POL521</b>	<b>POL522</b>
2012-11	4X4 - Diesel - (Front Axles).....	<b>POL529</b>	<b>POL530</b>
<b>RANGER 900 (Rear Axles)</b>			
2016-15	4X4 - (Rear Axles).....	<b>POL533</b>	<b>POL534</b>
2014	4X4 - Diesel <b>Exc.</b> HST - (Rear Axles).....	<b>POL533</b>	<b>POL534</b>
	4X4 - Diesel HST - (Rear Axles).....	<b>POL531</b>	<b>POL532</b>
	4X4 - <b>Exc.</b> Diesel - (Rear Axles).....	<b>POL533</b>	<b>POL534</b>
2013-11	4X4 - Diesel - (Rear Axles).....	<b>POL533</b>	<b>POL534</b>
<b>RANGER 1000 (Front Axles)</b>			
2016-15	4X4 - Diesel - (Front Axles).....	<b>POL521</b>	<b>POL522</b>



Make & Model	Description	Outboard Kit	Inboard Kit
<b>POLARIS (cont.)</b>			
<b>RANGER 1000 (Rear Axles)</b>			
2016-15	4X4 - Diesel Exc. HST - (Rear Axles) . . . . .	POL533	POL534
	4X4 - Diesel HST - (Rear Axles) . . . . .	POL531	POL532
<b>RANGER ETX (Front Axles)</b>			
2016-15	4X4 - (Front Axles) . . . . .	POL521	POL522
<b>RANGER ETX (Rear Axles)</b>			
2016-15	4X4 - (Rear Axles) . . . . .	POL531	POL532
<b>RANGER EV - Electric Vehicle (Front Axles)</b>			
2016-10	4X4 - (Front Axles) . . . . .	POL521	POL522
<b>RANGER EV - Electric Vehicle (Rear Axles)</b>			
2016-10	4X4 - (Rear Axles) . . . . .	POL531	POL532
<b>RANGER EV LSV - Electric Low Speed Vehicle (Front Axles)</b>			
2012-11	4X4 - (Front Axles) . . . . .	POL521	POL522
<b>RANGER EV LSV - Electric Low Speed Vehicle (Rear Axles)</b>			
2012-11	4X4 - (Rear Axles) . . . . .	POL531	POL532
<b>RANGER GENERAL 1000 (Front Axles)</b>			
2016	4X4 - (Front Axles) . . . . .	POL521	POL537
<b>RANGER GENERAL 1000 (Rear Axles)</b>			
2016	4X4 - (Rear Axles) . . . . .	POL538	POL539
<b>RANGER MVRS - Military Vehicle (Front Axles)</b>			
2008	4X4 - (Front Axles) . . . . .	POL521	POL522
<b>RANGER MVRS - Military Vehicle (Rear Axles)</b>			
2009	2X4 - (Rear Axles) . . . . .	POL527	POL528
2008	4X4 - (Rear Axles) . . . . .	POL527	POL528
<b>RZR 570 (Front Axles)</b>			
2016-12	4X4 - (Front Axles) . . . . .	POL521	POL522
<b>RZR 570 (Rear Axles)</b>			
2016-12	4X4 - (Rear Axles) . . . . .	POL531	POL532



Make & Model	Description	Outboard Kit	Inboard Kit
<b>POLARIS (cont.)</b>			
<b>RZR 800 (Front Axles)</b>			
2014-08	4X4 - (Front Axles).....	POL521	POL522
<b>RZR 800 (Rear Axles)</b>			
2014-11	4X4 - (Rear Axles).....	POL533	POL534
2010-09	4X4 - <b>Exc.</b> S Series - (Rear Axles).....	POL517	POL524
	4X4 - S Series - (Rear Axles).....	POL527	POL528
2008	4X4 - (Rear Axles).....	POL523	POL524
<b>RZR 900 (Front Axles)</b>			
2016-15	4X4 - (Front Axles).....	POL521	POL537
2014-11	4X4 - (Front Axles).....	POL533	POL534
<b>RZR 900 (Rear Axles)</b>			
2016-15	4X4 - (Rear Axles).....	POL538	POL539
2014-11	4X4 - (Rear Axles).....	POL533	POL534
<b>RZR 1000 (Front Axles)</b>			
2016	4X4 - S Series - (Front Axles).....	POL521	POL537
	4X4 - XP Non-Turbo (2 Seater) - (Front Axles).....	POL521	POL537
	4X4 - XP Non-Turbo (4 Seater) 10/19/15 and Before - (Front Axles).....	POL521	POL537
	4X4 - XP Non-Turbo (4 Seater) 10/20/15 and After - (Front Axles).....	POL540 <sup>(8)</sup>	POL541 <sup>(8)</sup>
	4X4 - XP Turbo - (Front Axles).....	POL540 <sup>(8)</sup>	POL543 <sup>(8)</sup>
2015	4X4 - XP - (Front Axles).....	POL521	POL537
2014	4X4 - XP - (Front Axles).....	POL533	POL534
<b>RZR 1000 (Rear Axles)</b>			
2016	4X4 - S Series - (Rear Axles).....	POL538	POL539 <sup>(8)</sup>
	4X4 - XP Non-Turbo (2 Seater) - (Rear Axles).....	POL540 <sup>(8)</sup>	POL543 <sup>(8)</sup>
	4X4 - XP Non-Turbo (4 Seater) - (Rear Axles).....	POL531	POL532
	4X4 - XP Turbo - (Rear Axles).....	POL540 <sup>(8)</sup>	POL543 <sup>(8)</sup>
2015-14	4X4 - XP - (Rear Axles).....	POL531	POL532
<b>SCRAMBLER 400</b>			
2002-00	4X4.....	POL501	N/R <sup>12</sup>
1999	4X4- W/ BTB OB.....	POL500	N/R <sup>12</sup>
<b>Year Listing Continues</b>			

<sup>(8)</sup> New Number - Developing components may restrict availability

<sup>12</sup> N/R = Not Required - Application uses a Universal Joint



Make & Model	Description	Outboard Kit	Inboard Kit
<b>POLARIS (cont.)</b>			
<b>SCRAMBLER 400 (cont.)</b>			
1999	4X4- W/ USA OB. ....	POL501	N/R <sup>12</sup>
1998-97	4X4. ....	POL500	N/R <sup>12</sup>
1996-95	4X4- W/ BTB OB. ....	POL500	N/R <sup>12</sup>
	4X4- W/ USA OB. ....	POL501	N/R <sup>12</sup>
<b>SCRAMBLER 500</b>			
2012-11	4X4. ....	POL533	POL534
2010	4X4. ....	POL517	POL518
2009-99	4X4. ....	POL501	N/R <sup>12</sup>
1998-97	4X4. ....	POL500	N/R <sup>12</sup>
<b>SCRAMBLER 850 (Front Axles)</b>			
2017-16	4X4 - (Front Axles). ....	POL520	POL534
2015-13	4X4 - (Front Axles). ....	POL535	POL534
<b>SCRAMBLER 850 (Rear Axles)</b>			
2017-13	4X4 - (Rear Axles). ....	POL529	POL530
<b>SCRAMBLER 1000 (Front Axles)</b>			
2017-16	4X4 - XP - (Front Axles). ....	POL520	POL534
2015-14	4X4 - XP - (Rear Axles). ....	POL535	POL534
<b>SCRAMBLER 1000 (Rear Axles)</b>			
2017-14	4X4 - XP - (Rear Axles). ....	POL529	POL530
<b>SPORTSMAN ACE 325 (Front Axles)</b>			
2016-15	4X4 - (Front Axles). ....	POL544 <sup>(8)</sup>	POL545 <sup>(8)</sup>
<b>SPORTSMAN ACE 325 (Rear Axles)</b>			
2016-15	4X4 - (Rear Axles). ....	POL531	POL532
<b>SPORTSMAN ACE 570 (Front Axles)</b>			
2016-15	4X4 - (Front Axles). ....	POL544 <sup>(8)</sup>	POL545 <sup>(8)</sup>
<b>SPORTSMAN ACE 570 (Rear Axles)</b>			
2016-15	4X4 - (Rear Axles). ....	POL531	POL532
<b>SPORTSMAN ACE 900 (Front Axles)</b>			
2016	4X4 - (Front Axles). ....	POL544 <sup>(8)</sup>	POL545 <sup>(8)</sup>

<sup>(8)</sup> New Number - Developing components may restrict availability

<sup>12</sup> N/R = Not Required - Application uses a Universal Joint



Make & Model	Description	Outboard Kit	Inboard Kit
<b>POLARIS (cont.)</b>			
<b>SPORTSMAN ACE 900 (Rear Axles)</b>			
2016	4X4 - (Rear Axles).....	POL531	POL532
<b>SPORTSMAN ETX (Front Axles)</b>			
2015	4X4 - (Front Axles).....	POL535	POL536
<b>SPORTSMAN ETX (Rear Axles)</b>			
2015	4X4 - (Rear Axles).....	POL533	POL534
<b>SPORTSMAN MV7 (Military Vehicle) (Front Axles)</b>			
2007	4X4 - After 7/25/06 - (Front Axles).....	POL517	POL518
	4X4 - Before 7/25/06 - (Front Axles).....	POL511	POL512
	6X6 - (Front Axles).....	POL501	N/R <sup>12</sup>
2006	4X4 - (Front Axles).....	POL511	POL512
2005	4X4 - (Front Axles).....	POL508	POL509
<b>SPORTSMAN MV7 (Military Vehicle) (Rear Axles)</b>			
2007-06	4X4 - (Rear Axles).....	POL510	POL520
2005	4X4 - (Rear Axles).....	POL504	POL503
<b>SPORTSMAN 300 (Front Axles)</b>			
2010-08	4X4 - (Front Axles).....	POL515	POL516
<b>SPORTSMAN 300 (Rear Axles)</b>			
2010-08	4X4 - (Rear Axles).....	POL515	POL516
<b>SPORTSMAN 335 (Front Axles)</b>			
2000-99	4X4 - (Front Axles).....	POL500	N/R <sup>12</sup>
<b>SPORTSMAN 335 (Rear Axles)</b>			
2000	4X4 - (Rear Axles) - Some models use U-Joints.....	POL502	POL503
<b>SPORTSMAN 400 (Front Axles)</b>			
2014-13	4X4 - (Front Axles).....	POL535	POL536
2012-11	4X4 - (Front Axles).....	POL533	POL534
2010-08	4X4 - (Front Axles).....	POL515	POL516
2005	4X4 - (Front Axles).....	POL508	POL509
2004-02	4X4 - (Front Axles).....	POL501	N/R <sup>12</sup>
2001-97	4X4 - (Front Axles).....	POL500	N/R <sup>12</sup>
1996-95	4X4- W/ BTB OB - (Front Axles).....	POL500	N/R <sup>12</sup>
	<b>Year Listing Continues</b>		

<sup>12</sup> N/R = Not Required - Application uses a Universal Joint



Make & Model	Description	Outboard Kit	Inboard Kit
<b>POLARIS (cont.)</b>			
<b>SPORTSMAN 400 (Front Axles) (cont.)</b>			
1996-95	4X4- W/ USA OB - (Front Axles).....	POL501	N/R <sup>12</sup>
1994	4X4 - (Front Axles).....	POL501	N/R <sup>12</sup>
<b>SPORTSMAN 400 (Rear Axles)</b>			
2010-08	4X4 - (Rear Axles).....	POL515	POL516
2005-03	4X4 - (Rear Axles).....	POL504	POL503
2002-01	4X4 - (Rear Axles).....	POL502	POL503
<b>SPORTSMAN 450 (Front Axles)</b>			
2016	4X4 - (Front Axles).....	POL535	POL536
2007-06	4X4 - After 7/25/06 - (Front Axles).....	POL517	POL518
	4X4 - Before 7/25/06 - (Front Axles).....	POL511	POL512
<b>SPORTSMAN 450 (Rear Axles)</b>			
2016	2X4 - (Rear Axles).....	POL533	POL534
	4X4 - (Rear Axles).....	POL533	POL534
2007-06	4X4 - (Rear Axles).....	POL510	POL520
<b>SPORTSMAN 500 (Front Axles)</b>			
2014-13	4X4 - (Front Axles).....	POL535	POL536
2012-11	4X4 - (Front Axles).....	POL533	POL534
2010-09	4X4 - (Front Axles).....	POL517	POL518
2008	4X4 - (Front Axles).....	POL517	POL518
	6X6 - (Front Axles).....	POL501	N/R <sup>12</sup>
2007	4X4 - After 7/25/06 - (Front Axles).....	POL517	POL518
	4X4 - Before 7/25/06 - (Front Axles).....	POL511	POL512
	6X6 - (Front Axles).....	POL501	N/R <sup>12</sup>
2006	4X4 - (Front Axles).....	POL511	POL512
	6X6 - (Front Axles).....	POL501	N/R <sup>12</sup>
2005	4X4 - (Front Axles).....	POL508	POL509
	6X6 - (Front Axles).....	POL501	N/R <sup>12</sup>
2004-02	4X4 - (Front Axles).....	POL501	N/R <sup>12</sup>
	6X6 - (Front Axles).....	POL501	N/R <sup>12</sup>
2001-98	4X4 - (Front Axles).....	POL500	N/R <sup>12</sup>
	6X6 - (Front Axles).....	POL500	N/R <sup>12</sup>
1997	4X4 - (Front Axles).....	POL501	N/R <sup>12</sup>
<b>Year Listing Continues</b>			

<sup>12</sup> N/R = Not Required - Application uses a Universal Joint





Make & Model	Description	Outboard Kit	Inboard Kit
<b>POLARIS (cont.)</b>			
<b>SPORTSMAN 500 (Front Axles) (cont.)</b>			
1996	4X4- W/ BTB OB - (Front Axles).....	<b>POL500</b>	<b>N/R<sup>12</sup></b>
	4X4- W/ USA OB - (Front Axles).....	<b>POL501</b>	<b>N/R<sup>12</sup></b>
<b>SPORTSMAN 500 (Rear Axles)</b>			
2014-11	4X4 - (Rear Axles).....	<b>POL533</b>	<b>POL534</b>
2010-08	4X4 - (Rear Axles).....	<b>POL527</b>	<b>POL528</b>
2007-06	4X4 - (Rear Axles).....	<b>POL510</b>	<b>POL520</b>
2005-03	4X4 - (Rear Axles).....	<b>POL504</b>	<b>POL503</b>
2002-99	4X4 - (Rear Axles).....	<b>POL502</b>	<b>POL503</b>
<b>SPORTSMAN 550 (Front Axles)</b>			
2014-11	4X4 - (Front Axles).....	<b>POL535</b>	<b>POL534</b>
2010-09	4X4 - (Front Axles).....	<b>POL525</b>	<b>POL526</b>
<b>SPORTSMAN 550 (Rear Axles)</b>			
2014-11	4X4 - (Rear Axles).....	<b>POL529</b>	<b>POL530</b>
2010	4X4 - <b>Exc.</b> Touring & X2 - From 11/17/09 - (Rear Axles).....	<b>POL529</b>	<b>POL530</b>
	4X4 - <b>Exc.</b> Touring & X2 - To 11/16/09 - (Rear Axles).....	<b>POL527</b>	<b>POL528</b>
	4X4 - Touring - (Rear Axles).....	<b>POL529</b>	<b>POL530</b>
	4X4 - X2 - (Rear Axles).....	<b>POL529</b>	<b>POL530</b>
2009	4X4 - (Rear Axles).....	<b>POL527</b>	<b>POL528</b>
<b>SPORTSMAN 570 (Front Axles)</b>			
2016-14	4X4 - (Front Axles).....	<b>POL535</b>	<b>POL536</b>
<b>SPORTSMAN 570 (Rear Axles)</b>			
2016-14	4X4 - (Rear Axles).....	<b>POL533</b>	<b>POL534</b>
<b>SPORTSMAN 600 (Front Axles)</b>			
2005	4X4 - (Front Axles).....	<b>POL508</b>	<b>POL509</b>
2004-03	4X4 - (Front Axles).....	<b>POL501</b>	<b>N/R<sup>12</sup></b>
<b>SPORTSMAN 600 (Rear Axles)</b>			
2005-03	4X4 - (Rear Axles).....	<b>POL504</b>	<b>POL503</b>
<b>SPORTSMAN 700 (Front Axles)</b>			
2008	4X4 - (Front Axles).....	<b>POL517</b>	<b>POL518</b>
2007-06	4X4 - After 7/25/06 - (Front Axles).....	<b>POL517</b>	<b>POL518</b>
<b>Year Listing Continues</b>			

<sup>12</sup> N/R = Not Required - Application uses a Universal Joint



Make & Model	Description	Outboard Kit	Inboard Kit
<b>POLARIS (cont.)</b>			
<b>SPORTSMAN 700 (Front Axles) (cont.)</b>			
2007-06	4X4 - Before 7/25/06 - (Front Axles).....	POL511	POL512
2005	4X4 - (Front Axles).....	POL508	POL509
2004-02	4X4.....	POL501	N/R <sup>12</sup>
<b>SPORTSMAN 700 (Rear Axles)</b>			
2008	4X4 - (Rear Axles).....	POL527	POL528
2007-06	4X4 - (Rear Axles).....	POL510	POL520
2005-02	4X4 - (Rear Axles).....	POL504	POL503
<b>SPORTSMAN 800 (Front Axles)</b>			
2015	6X6 - (Front Axles).....	POL535	POL536
2014-13	4X4 - (Front Axles).....	POL535	POL536
	6X6 - (Front Axles).....	POL535	POL536
2012-11	4X4 - (Front Axles).....	POL533	POL534
	6X6 - (Front Axles).....	POL533	POL534
2010-08	4X4 - (Front Axles).....	POL517	POL518
	6X6 - (Front Axles).....	POL517	POL518
2007	4X4 - After 7/25/06 - (Front Axles).....	POL517	POL518
	4X4 - Before 7/25/06 - (Front Axles).....	POL511	POL512
2006	4X4 - OB Housing Stamped *GKN* - (Front Axles).....	POL511	POL512
	4X4 - OB Housing Stamped *NEAPCO* - (Front Axles)....	POL508	POL509
2005	4X4 - (Front Axles).....	POL508	POL509
<b>SPORTSMAN 800 (Middle Axles)</b>			
2015-11	6X6 - (Middle Axles).....	POL533	POL534
2010-09	6X6 - (Middle Axles).....	POL527	POL528
<b>SPORTSMAN 800 (Rear Axles)</b>			
2015	6X6 - (Rear Axles).....	POL533	POL534
2014-11	4X4 - (Rear Axles).....	POL533	POL534
	6X6 - (Rear Axles).....	POL533	POL534
2010-08	4X4 - (Rear Axles).....	POL527	POL528
	6X6 - (Rear Axles).....	POL527	POL528
2007-06	4X4 - (Rear Axles).....	POL510	POL520
2005	4X4 - (Rear Axles).....	POL504	POL503

<sup>12</sup> N/R = Not Required - Application uses a Universal Joint



Make & Model	Description	Outboard Kit	Inboard Kit
<b>POLARIS (cont.)</b>			
<b>SPORTSMAN 850 (Front Axles)</b>			
2017-16	4X4 - (Front Axles).....	<b>POL520</b>	<b>POL534</b>
2015-11	4X4 - (Front Axles).....	<b>POL535</b>	<b>POL534</b>
2010-09	4X4 - (Front Axles).....	<b>POL525</b>	<b>POL526</b>
<b>SPORTSMAN 850 (Rear Axles)</b>			
2017-11	4X4 - (Rear Axles).....	<b>POL529</b>	<b>POL530</b>
2010	4X4 - <b>Exc.</b> Touring - (Rear Axles).....	<b>POL527</b>	<b>POL528</b>
	4X4 - Touring - (Rear Axles).....	<b>POL529</b>	<b>POL530</b>
2009	4X4 - (Rear Axles).....	<b>POL527</b>	<b>POL528</b>
<b>SPORTSMAN 1000 (Front Axles)</b>			
2017-16	4X4 - (Front Axles).....	<b>POL520</b>	<b>POL534</b>
2015	4X4 - (Front Axles).....	<b>POL535</b>	<b>POL534</b>
<b>SPORTSMAN 1000 (Rear Axles)</b>			
2017-15	4X4 - (Rear Axles).....	<b>POL529</b>	<b>POL530</b>
<b>TRAIL BOSS 250</b>			
1992	4X4- W/ BTB OB.....	<b>N/A</b>	<b>N/R</b> <sup>12</sup>
	4X4- W/ USA OB.....	<b>POL501</b>	<b>N/R</b> <sup>12</sup>
1991	4X4.....	<b>POL501</b>	<b>N/R</b> <sup>12</sup>
1989-88	4X4.....	<b>POL505</b>	<b>N/R</b> <sup>12</sup>
1987	4X4 - Inner Race in Joint has External Snap Ring Groove. .	<b>POL506</b>	<b>N/R</b> <sup>12</sup>
	4X4 - Inner Race in Joint has Internal Snap Ring Groove. .	<b>POL505</b>	<b>N/R</b> <sup>12</sup>
<b>TRAIL BOSS 350L</b>			
1992	4X4- W/ BTB OB.....	<b>N/A</b>	<b>N/R</b> <sup>12</sup>
	4X4- W/ USA OB.....	<b>POL501</b>	<b>N/R</b> <sup>12</sup>
1991-90	4X4.....	<b>POL501</b>	<b>N/R</b> <sup>12</sup>
<b>UTV (Utility Task Vehicle)</b>			
2004-03	4X4 - Series 11 PPS (Polaris Professional Series).....	<b>POL501</b>	<b>N/R</b> <sup>12</sup>
	6X6 - Series 11 PPS (Polaris Professional Series).....	<b>POL501</b>	<b>N/R</b> <sup>12</sup>
2002	4X4 - Series 11 PPS (Polaris Professional Series).....	<b>POL501</b>	<b>N/R</b> <sup>12</sup>
<b>WORKER 335</b>			
1999	4X4.....	<b>POL500</b>	<b>N/R</b> <sup>12</sup>

<sup>12</sup> N/R = Not Required - Application uses a Universal Joint



Make & Model	Description	Outboard Kit	Inboard Kit
<b>POLARIS (cont.)</b>			
<b>WORKER 500 (Front Axles)</b>			
1999	4X4.....	POL500	N/R <sup>12</sup>
<b>WORKER 500 (Rear Axles)</b>			
1999	4X4.....	POL502	POL503
<b>XPEDITION 325</b>			
2002-00	4X4.....	POL500	N/A <sup>12</sup>
<b>XPEDITION 425</b>			
2002	4X4.....	POL501	N/A <sup>12</sup>
2001-00	4X4.....	POL500	N/A <sup>12</sup>
<b>XPLORER 250</b>			
2002-00	4X4.....	POL501	N/A <sup>12</sup>
<b>XPLORER 300</b>			
1999-96	4X4.....	POL500	N/A <sup>12</sup>
<b>XPLORER 400</b>			
2002-99	4X4.....	POL501	N/A <sup>12</sup>
1998-97	4X4.....	POL500	N/A <sup>12</sup>
1996-95	4X4- W/ BTB OB.....	POL500	N/A <sup>12</sup>
	4X4- W/ USA OB.....	POL501	N/A <sup>12</sup>
<b>XPLORER 500</b>			
1997	4X4.....	POL501	N/A <sup>12</sup>
<b>SUZUKI</b>			
<b>EIGER 400</b>			
2007-05	4X4.....	SUZ400	SUZ405
2004-03	4X4- W/ 68LAC OB.....	SUZ400	SUZ401
	4X4- W/ UJ68 OB.....	SUZ404	SUZ405
2002	4X4.....	SUZ400	SUZ401
<b>KING QUAD 300</b>			
1999-02	4X4.....	SUZ400	SUZ401
1998-96	4X4- W/ 68LAC IB.....	SUZ400	SUZ401
	4X4- W/ 71LAC IB.....	SUZ400	SUZ403
1993-91	4X4.....	SUZ400	SUZ403

<sup>12</sup> N/R = Not Required - Application uses a Universal Joint



Make & Model	Description	Outboard Kit	Inboard Kit
<b>SUZUKI (cont.)</b>			
<b>KING QUAD 400</b>			
2012-08	4X4.....	SUZ415	SUZ405
<b>KING QUAD 450 (Front Axles)</b>			
2010-07	4X4.....	SUZ413	SUZ408
<b>KING QUAD 450 (Rear Axles)</b>			
2010-09	4X4.....	SUZ410	SUZ408
2008-07	4X4.....	SUZ409	SUZ408
<b>KING QUAD 500 (Front Axles)</b>			
2012-11	4X4 - <b>Exc.</b> Power Steering (Front Axles).....	SUZ413	SUZ408
	4X4 - W/ Power Steering (Front Axles).....	SUZ416	SUZ414
2009	4X4 - (Front Axles).....	SUZ416	SUZ414
<b>KING QUAD 500 (Rear Axles)</b>			
2012-11	4X4 - <b>Exc.</b> Power Steering (Rear Axles).....	SUZ410	SUZ408
	4X4 - W/ Power Steering (Rear Axles).....	SUZ411	SUZ412
2010-09	4X4.....	SUZ411	SUZ412
<b>KING QUAD 700 (Front Axles)</b>			
2007	4X4.....	N/A <sup>(5)</sup>	N/A <sup>(5)</sup>
2006-05	4X4.....	SUZ402	SUZ406
<b>KING QUAD 700 (Rear Axles)</b>			
2007	4X4 - OB Housing Stamped *71LAC*- Inner Race W/ 18 Teeth- (Rear Axles) <sup>13</sup> .....	SUZ402	SUZ403
	4X4 - OB Housing Stamped *71LAC*- Inner Race W/ 26 Teeth- (Rear Axles) <sup>13</sup> .....	SUZ409	SUZ408
	4X4 - OB Housing Stamped *UJ71A*- Inner Race W/ 26 Teeth- (Rear Axles) <sup>13</sup> .....	SUZ410	SUZ408
2006-05	4X4.....	SUZ402	SUZ403
<b>KING QUAD 750 (Front Axles)</b>			
2012-09	4X4 - <b>Exc.</b> Power Steering (Front Axles).....	SUZ413	SUZ408
	4X4 - W/ Power Steering (Front Axles).....	SUZ416	SUZ414
2008	4X4 - (Front Axles).....	SUZ413	SUZ408

<sup>(5)</sup> Limited information- Call sales at 800-728-7237 for availability

<sup>13</sup> Outboard CV joint has numbers stamped into the bell to help identify the application.



Make & Model	Description	Outboard Kit	Inboard Kit
<b>SUZUKI (cont.)</b>			
<b>KING QUAD 750 (Rear Axles)</b>			
2012-09	4X4 - Exc. Power Steering (Rear Axles) . . . . .	SUZ410	SUZ408
	4X4 - W/ Power Steering (Rear Axles) . . . . .	SUZ411	SUZ412
2008	4X4 - (Front Axles) . . . . .	SUZ410	SUZ408
<b>QUAD MASTER 500</b>			
1999-02	4X4 . . . . .	SUZ400	SUZ401
<b>QUAD RUNNER 250</b>			
1999-02	4X4 . . . . .	SUZ400	SUZ401
1998-97	4X4- W/ 68LAC IB. . . . .	SUZ400	SUZ401
	4X4- W/ 71LAC IB. . . . .	SUZ400	SUZ403
1996-88	4X4 . . . . .	SUZ400	SUZ403
1987	4X4- Bar Plugs Directly into Trans. . . . .	SUZ400	N/R
<b>QUAD RUNNER 300</b>			
1995-94	4X4 . . . . .	SUZ400	SUZ403
<b>QUAD RUNNER 500</b>			
2002-98	4X4 . . . . .	SUZ400	SUZ401
<b>Q.U.V. 620 (Utility Vehicle)</b>			
2006	4X4 . . . . .	N/A <sup>(1)</sup>	N/A <sup>(1)</sup>
2005	4X4 . . . . .	SUZ400	SUZ407
<b>TWIN PEAKS 700</b>			
2006	4X4- AT. . . . .	N/A <sup>(1)</sup>	N/A <sup>(1)</sup>
2005-04	4X4 . . . . .	SUZ400	SUZ405
<b>VINSON 500</b>			
2007-06	4X4 . . . . .	SUZ400	SUZ405
2005-03	4X4 . . . . .	SUZ404	SUZ405
2002	4X4- AT. . . . .	SUZ400	SUZ401
<b>TORO</b>			
<b>WORKMAN 4300</b>			
2002	4X4 - Front Axles. . . . .	TOR950	TOR951

<sup>(1)</sup> Limited information - Call sales at 815-967-1444 for availability



Make & Model	Description	Outboard Kit	Inboard Kit
<b>YAMAHA</b>			
<b>BIG BEAR 350</b>			
1999-98	4X4. ....	YAM200	YAM202
1997	4X4- IB Housing Stamped *68 AC*.....	YAM200	YAM201
	4X4- IB Housing Stamped *68 LAC*.....	YAM200	YAM202
1996-87	4X4. ....	YAM200	YAM201
<b>BIG BEAR 400 (Front Axles)</b>			
2012-07	4X4 - (Front Axles). ....	YAM211	YAM206
2006-02	4X4 - (Front Axles). ....	YAM200	YAM201
2001-00	4X4 - (Front Axles). ....	YAM200	YAM202
<b>BIG BEAR 400 (Rear Axles)</b>			
2012-07	4X4 - W/ IRS - (Rear Axles). ....	YAM200	YAM202
<b>BRUIN 350</b>			
2006-04	4X4. ....	YAM200	YAM201
<b>GRIZZLY 350 (Front Axles)</b>			
2014-12	4X4 - W/ IRS - (Front Axles). ....	YAM211	YAM206
2011-07	4X4 - <b>Exc.</b> IRS - (Front Axles). ....	YAM200	YAM201
	4X4 - W/ IRS - (Front Axles). ....	YAM211	YAM206
<b>GRIZZLY 350 (Rear Axles)</b>			
2011-07	4X4 - W/ IRS - (Rear Axles). ....	YAM200	YAM202
<b>GRIZZLY 400 (Front Axles)</b>			
2007	4X4 - (Front Axles). ....	YAM200	YAM201
<b>GRIZZLY 400 (Rear Axles)</b>			
2007	4X4 - (Rear Axles). ....	YAM200	YAM202
<b>GRIZZLY 450 (Front Axles)</b>			
2014-08	4X4 - (Front Axles). ....	YAM211	YAM206
2007	4X4 - (Front Axles). ....	YAM200	YAM202
<b>GRIZZLY 450 (Rear Axles)</b>			
2014-11	4X4 - (Rear Axles). ....	YAM214	YAM210
2010-07	4X4 - (Rear Axles). ....	YAM200	YAM202



Make & Model	Description	Outboard Kit	Inboard Kit
<b>YAMAHA (cont.)</b>			
<b>GRIZZLY 550 (Front Axles)</b>			
2014-09	4X4 - (Front Axles).....	YAM213	YAM210
<b>GRIZZLY 550 (Rear Axles)</b>			
2014-09	4X4 - (Rear Axles).....	YAM213	YAM210
<b>GRIZZLY 600</b>			
2001-98	4X4.....	YAM203	YAM204
<b>GRIZZLY 660 (Front Axles)</b>			
2008-04	4X4 - (Front Axles).....	YAM200	YAM206
2003	4X4 - OB Housing Stamped *68 LAC* - (Front Axles).....	YAM200	YAM206
	4X4 - OB Housing Stamped *UJ 68* - (Front Axles).....	YAM205	YAM206
2002	4X4 - (Front Axles).....	YAM200	YAM202
<b>GRIZZLY 660 (Rear Axles)</b>			
2008-04	4X4 - (Rear Axles).....	YAM200	YAM202
2003	4X4 - (Rear Axles).....	YAM205	YAM202
2002	4X4 - (Rear Axles).....	YAM203	YAM208
<b>GRIZZLY 700 (Front Axles)</b>			
2014-09	4X4 - (Front Axles).....	YAM213	YAM210
2008-07	4X4 - (Front Axles).....	YAM209	YAM210
<b>GRIZZLY 700 (Rear Axles)</b>			
2014-09	4X4 - (Rear Axles).....	YAM213	YAM210
2008-07	4X4 - (Rear Axles).....	YAM209	YAM210
<b>KODIAK 400 (Front Axles)</b>			
2006-00	4X4.....	YAM200	YAM201
1999	4X4.....	YAM200	YAM202
1998-93	4X4.....	YAM200	YAM201
<b>KODIAK 400 (Rear Axles)</b>			
2006-05	4X4- (Rear Axles).....	YAM200	YAM202
<b>KODIAK 450 (Front Axles)</b>			
2006-03	4X4.....	YAM200	YAM202





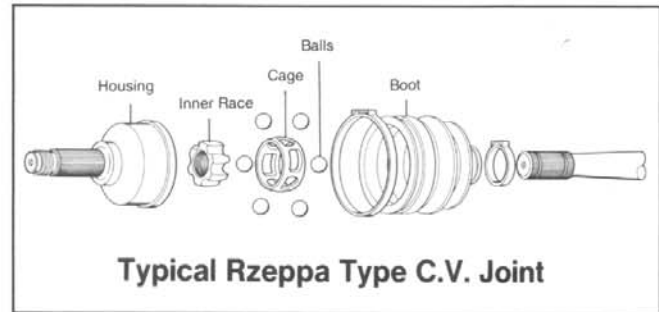
Make & Model	Description	Outboard Kit	Inboard Kit
<b>YAMAHA (cont.)</b>			
<b>KODIAK 450 (Rear Axles)</b>			
2006-05	4X4- (Rear Axles).....	YAM200	YAM202
<b>RHINO 450 (Front Axles)</b>			
2009-06	4X4 - (Front Axles).....	YAM207	YAM206
<b>RHINO 450 (Rear Axles)</b>			
2009-07	4X4 - (Rear Axles).....	YAM207	YAM212
2006	4X4 - (Rear Axles).....	YAM207	YAM204
<b>RHINO 660 (Front Axles)</b>			
2007-05	4X4 - (Front Axles).....	YAM207	YAM206
2004	4X4 - (Front Axles).....	YAM200	YAM206
<b>RHINO 660 (Rear Axles)</b>			
2007	4X4 - (Rear Axles).....	YAM207	YAM212
2006-05	4X4 - (Rear Axles).....	YAM207	YAM204
2004	4X4 - (Rear Axles).....	YAM200	YAM202
<b>RHINO 700 (Front Axles)</b>			
2013-08	4X4 - (Front Axles).....	YAM215	YAM210
<b>RHINO 700 (Rear Axles)</b>			
2013-08	4X4 - (Rear Axles).....	YAM215	YAM212
<b>TIMBERWOLF 250</b>			
2000-94	4X4.....	YAM200	YAM201
<b>VIKING 700 (Front Axles)</b>			
2016-14	4X4 - (Front Axles).....	YAM215	YAM210
<b>VIKING 700 (Rear Axles)</b>			
2016-14	4X4 - (Rear Axles).....	YAM215	YAM219
<b>WOLVERINE 350</b>			
2005-95	4X4.....	YAM200	YAM202
<b>WOLVERINE 450</b>			
2010-06	4X4.....	YAM200	YAM201



Make & Model	Description	Outboard Kit	Inboard Kit
<b>YAMAHA (cont.)</b>			
<b>WOLVERINE 700 (Front Axles)</b>			
2016	4X4 - (Front Axles).....	YAM215	YAM210
<b>WOLVERINE 700 (Rear Axles)</b>			
2016	4X4 - (Rear Axles).....	YAM215	YAM219
<b>YZZ 1000 (Front Axles)</b>			
2017-16	4X4 - (Front Axles).....	YAM216	YAM210
<b>YZZ 1000 (Rear Axles)</b>			
2017-16	4X4 - (Rear Axles).....	YAM217	YAM218

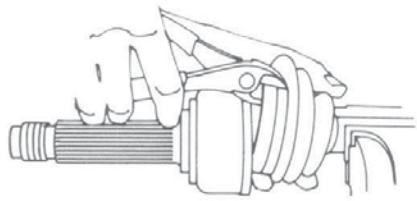
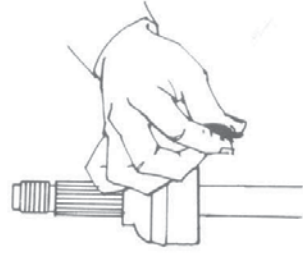
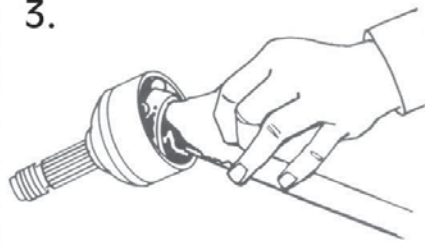
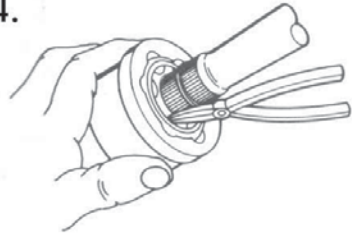

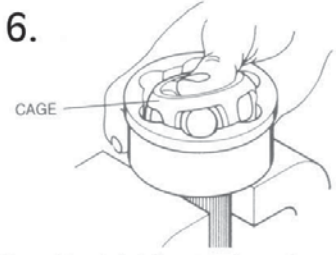
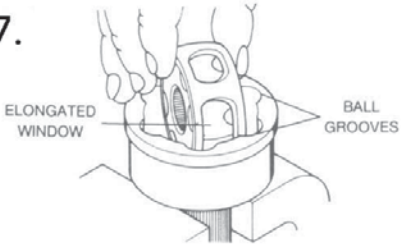
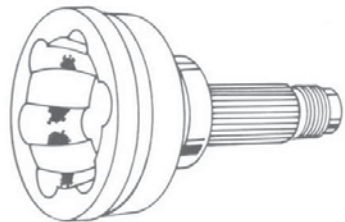
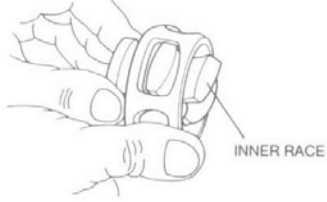
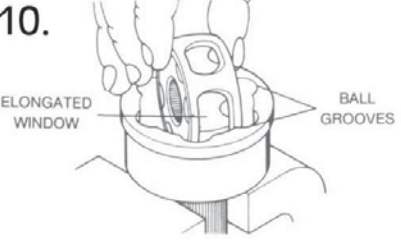
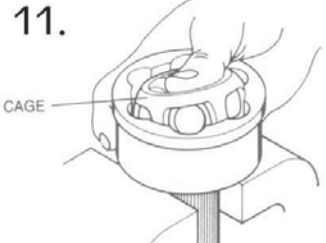
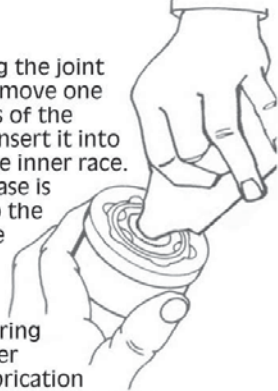
# SIMPLE STEPS FOR REMOVAL AND SERVICE OF ALL TERRAIN VEHICLE C.V. JOINTS

The following procedures are recommended for the removal and inspection of most typical CV axles found on All Terrain Vehicles. These sample steps are for general information purposes only and do not apply for all ATV's. Make sure you observe good safety practices for the time the ATV goes on the lift until the job is finished.

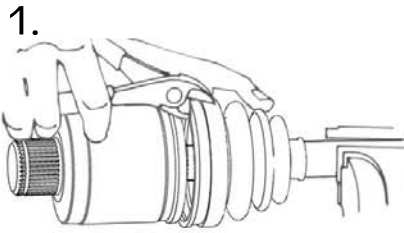


<p>1.</p> <p>Loosen lug nuts and wheel spindle nut. Lift and block vehicle. Remove wheel nuts and wheel. Then remove the wheel spindle nut.</p>	<p>2.</p> <p>Remove the nut holding the lower ball joint to the hub assembly.</p>	<p>3.</p> <p>Some applications have a transverse bolt that retains the ball joint stud to the hub assembly. This should be removed.</p>
<p>4.</p> <p>Loosen the ball joint stud from the hub assembly with a fork, being careful not to damage the flexible seal that protects the ball joint.</p>	<p>5.</p> <p>Using the leverage of a pry bar, completely separate the lower ball joint stud from the hub assembly. Push the hub assembly to one side of the lower control arm.</p>	<p>6.</p> <p>Free the C.V. Joint from the hub assembly by tapping the spindle. Be careful not to damage the spindle threads.</p>
<p>7.</p> <p>Using the leverage of a pry bar, separate the axle shaft from the transmission. On some models, the axle shaft is held onto the output shaft by a cotter pin and must be removed.</p>	<p>8.</p> <p>Support both ends of the axle shaft when removing it from the vehicle.</p>	<p>9.</p> <p>Most typical axle shafts have (2) C.V. Joints, an outboard and inboard. Each joint is lubricated with special high temperature grease, and protected with a C.V. boot seal.</p>

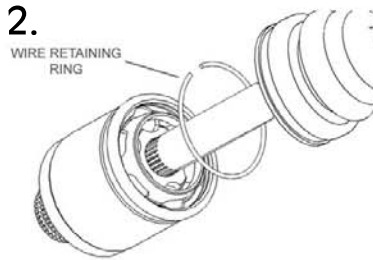
# OUTBOARD JOINT REMOVAL AND INSPECTION

<p>1.</p>  <p>Clamp the axle shaft in a soft jawed vice. Cut the boot clamps at each end of the boot with side cutters. Cut the boot lengthwise and discard</p>	<p>2.</p>  <p>Rub grease from the C.V. Joint between your finger and thumb. If the grease feels gritty you can assume there has been damage.</p>	<p>3.</p>  <p>Wipe away all grease from the face of the joint and determine how the joint is retained on the shaft. (Incidentally, you should remove the grease anyplace you find it throughout your inspection to allow a more careful analysis of the unit.</p>
<p>4.</p>  <p>C.V. Joints are held on to the axle shaft by two different methods. Some Polaris &amp; Bombardier can be released by expanding a front facing snap ring and sliding the C.V. housing off the bar.</p>	<p>5.</p>  <p>Most other outboard C.V. Joints are held on to the axle shaft with an internal snap ring. These C.V. Joints can be removed by striking the joint face with a mallet.</p>	<p>6.</p>  <p>CAGE</p> <p>Place the joint face up in a vise. Press downward on one side of the inner race to tilt the bearing cage high enough to remove a ball from the opposite side. If the joint is tight, use a mallet and brass drift to tap the inner race. Repeat this step until all six balls are removed.</p>
<p>7.</p>  <p>ELONGATED WINDOW BALL GROOVES</p> <p>Tilt the cage assembly vertically and position two opposing windows in the area between the ball grooves. Most cages have elongated windows specifically for this purpose. Remove the cage and inner race assembly by pulling them upwards from the housing.</p>	<p>8.</p>  <p>After degreasing the outboard housing you should look for contact wear in the area where the ball moves back and forth in the grooves. Housing wear is normal and advances as mileage on the joint increases. Rebuilding should not be performed on a joint when the wear pattern becomes extreme.</p>	<p>9.</p>  <p>INNER RACE</p> <p>Assemble the new cage &amp; race by turning the inner race 90 degrees to the cage and align one of the race spherical lands with an elongated cage window. Raise and install the inner race by swinging inward.</p>
<p>10.</p>  <p>ELONGATED WINDOW BALL GROOVES</p> <p>Reinstall the cage assembly by sliding it down between the ball grooves into the housing, reversing the disassembly procedure.</p>	<p>11.</p>  <p>CAGE</p> <p>Tilt the bearing cage assembly high enough to install a new ball. Use a mallet and a brass drift to tap the ball down the groove of the housing, exposing the window on the opposite side for another ball. Repeat this process until all six balls have been installed.</p>	<p>12.</p>  <p>When greasing the joint it is best to remove one of the corners of the package and insert it into the hole of the inner race. When the grease is squeezed into the bottom of the joint, grease will be forced around the bearings, assuring that the proper amount of lubrication has been used in the CV Joint.</p>

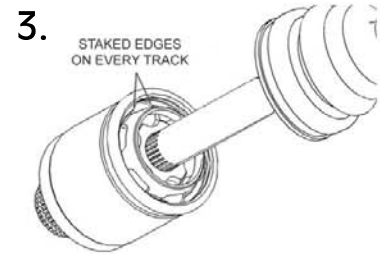
# INBOARD JOINT REMOVAL AND INSPECTION



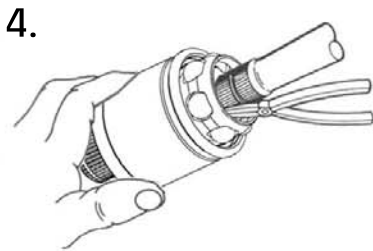
1. Clamp the axle shaft in a vice, be sure to protect the axle from damage. Cut the boot clamps at each end of the boot with side cutters. Cut the boot lengthwise and discard. Wipe away all grease from the face of the joint and determine how the joint is retained on the shaft.



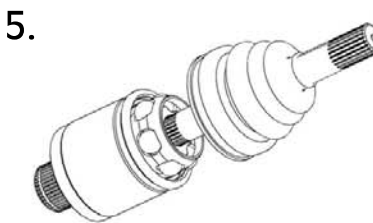
2. Inboard Joints are held on to the axle assembly by two different methods. Most inner housings are retained using a wire ring along the bottom of the joint. The retaining ring needs to be removed to access the cage, race & balls.



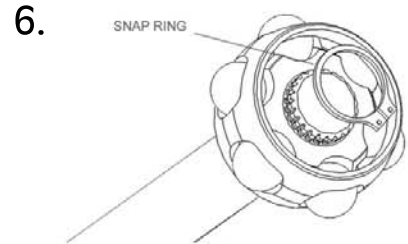
3. If your inboard joint is not held onto the axle by a wire retaining ring then it would be retained by staking the metal from the housing into the track. This metal needs to be filed down with the included tool to allow access to the cage, race & balls.



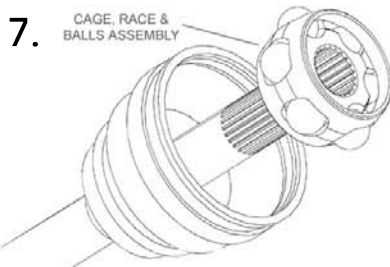
4. The inner races are held onto the bar by two different methods. Some Polaris & Bombardier can be released by expanding a front facing snap ring and sliding the race off the bar.



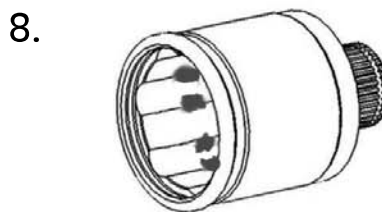
5. Most other inner races are held onto the bar with a snap ring that can only be seen by removing the housing.



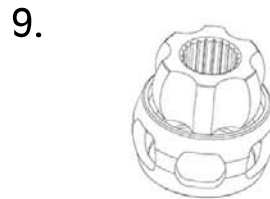
6. Wipe away the grease from the end of the bar to see the snap ring holding the race onto the bar. This snap ring must be removed.



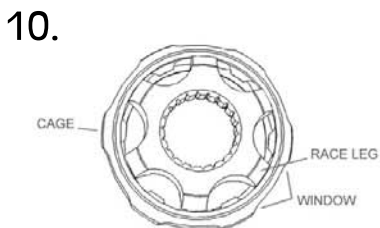
7. After the snap ring has been removed you should be able to lift off the cage & race assembly. In some cases it may be a press on fit and will require you to tap the assembly off with a small hammer.



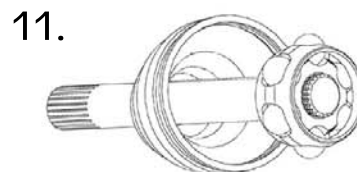
8. After degreasing the inboard housing you should look for contact wear in the area where the ball moves back and forth in the grooves. Housing wear is normal and increases with mileage. Rebuilding should not be performed on a joint when the wear pattern becomes extreme.



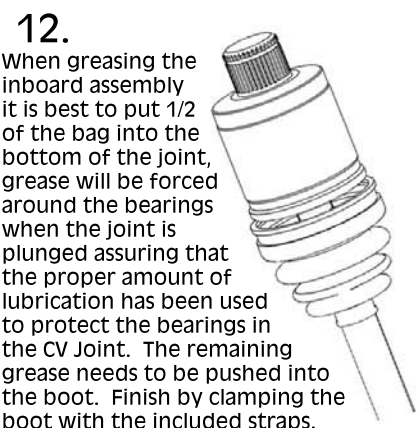
9. Assemble the new cage & race by dropping the inner race into the cage. Align the race spherical lands with the cage windows. You should refer to the original part to make sure that you have the orientation of the cage and race in the proper directions.



10. Next you will need to turn the race so that the ball bearings can be installed into the cage & race. The race legs would be on either side of the windows to provide proper assembly.



11. Install new boot onto bar followed by sliding the cage, race & ball assembly onto the bar spline. Do not forget to replace the snap rings for the inner race and the housing during re-assembly. If your application required that you remove the metal staking from the housing you will need to use a punch and hammer and re-stake the housing after the components are installed.



12. When greasing the inboard assembly it is best to put 1/2 of the bag into the bottom of the joint, grease will be forced around the bearings when the joint is plunged assuring that the proper amount of lubrication has been used to protect the bearings in the CV joint. The remaining grease needs to be pushed into the boot. Finish by clamping the boot with the included straps.



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